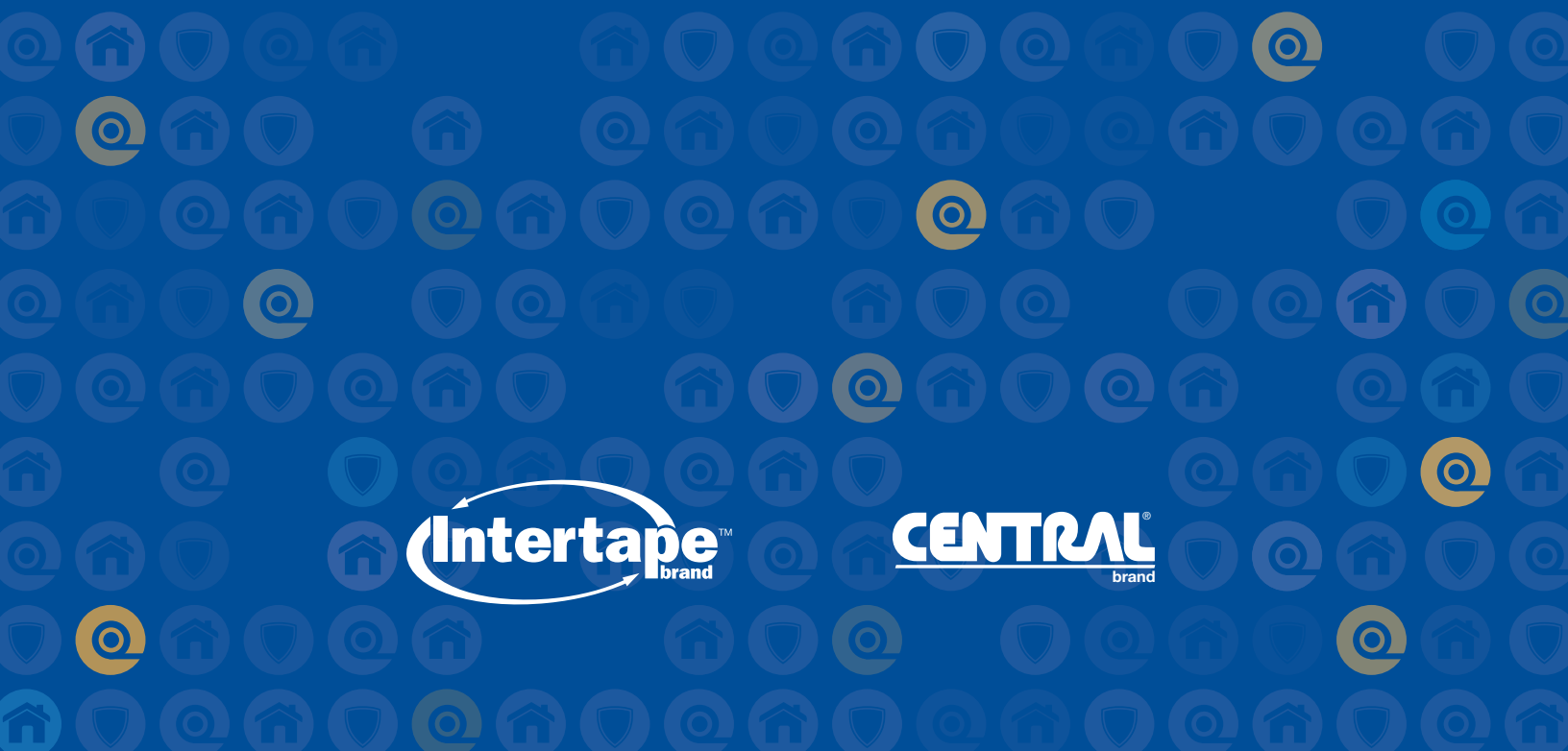


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CARTON SEALING TAPE





Carton Sealing Tape

IPG® offers full line of pressure-sensitive carton sealing tape with all three adhesive technologies: acrylic, hot melt and natural rubber. As a leader in pressure-sensitive carton sealing tape market, IPG® combines years of experience as a prime manufacturer of superior quality tape to the industrial and consumer channels.



Scan here to learn more about IPG's carton sealing tapes!

Surrounding Customers With Solutions

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PRINTED CARTON SEALING TAPE 15 CASE SEALING MACHINERY 15



Hot Melt Adhesive

Intertape™ brand Hot Melt Carton Sealing Tape offers the widest range of application flexibility available. They offer excellent processing performance whether manually or automatically applied. Their superior adhesion properties, holding force, tensile strength and easy unwind ensure consistent, reliable seals to variety of corrugated and linerboard boxes.

HOT MELT ADHESIVE

Physical Properties	ASTM Test Method	1100	9100	8100	7205	7150	7151QT		7100		6151QT		6100		6100 LPT	6122		5135		780 PET
							HL	ML	HL	ML	HL	ML	HL	ML		HL	ML	HL	ML	
Peel Adhesion (oz/in width)	D-3330	46	44	42	42	38	26	26	32	32	25	25	32	32	30	25	23	23	21	65
Tensile Strength, MD (lb/in width)	D-3759	32	30	26	24	30	27	22	27	22	25	19	25	19	23	22	18	22	18	55
Elongation, MD (% at break)	D-3759	150	140	135	130	150	85	120	85	120	80	125	80	125	80	80	120	80	120	100
Holding Power to Linerboard (min)	D-3654	40,000	30,000	22,000	14,000	7,000	4,000	4,000	7,000	7,500	2,500	2,500	5,000	5,000	5,000	4,000	4,000	3,000	3,000	85,000



1100 3.0 MIL PREMIUM HOT MELT WITH CORRU-GRIP™

Extra heavy weight box sealing, under or overstuffed boxes, package repair and bundling

Type	Color	Size	Rolls/Carton	Thickness (mil)
Hand Length	Clear, Tan*	48mm x 55m	36	3.0
		48mm x 100m	36	
		72mm x 55m	24	
Machine Length	Clear, Tan*	48mm x 914m	6	3.0
		72mm x 914m	4	



9100 2.5 MIL PREMIUM HOT MELT WITH CORRU-GRIP™

Heavy weight or bulky box sealing

Type	Color	Size	Rolls/Carton	Thickness (mil)
Hand Length	Clear, Tan*	48mm x 55m	36	2.5
		48mm x 100m		
		72mm x 55m	24	
		72mm x 100m		
Machine Length	Clear, Tan*	48mm x 914m	6	2.5
		72mm x 914m	4	

* Limited sizes available in Tan as a non-stock, make-to-order item.

Hot Melt Adhesive



8100 2.2 MIL MEDIUM GRADE HOT MELT WITH CORRU-GRIP™

Medium weight box sealing

Type	Color	Size	Rolls/Carton	Thickness (mil)
Hand Length	Clear, Tan*	48mm x 100m	36	2.2
		72mm x 100m	24	
Machine Length	Clear, Tan*	48mm x 914m	6	2.2
		72mm x 914m	4	
		72mm x 1371m	4	



7205 2.05 MIL MEDIUM GRADE HOT MELT WITH CORRU-GRIP™

Medium weight box sealing

Type	Color	Size	Rolls/Carton	Thickness (mil)
Hand Length	Clear	48mm x 100m	36	2.05
		72mm x 100m	24	
Machine Length	Clear	48mm x 914m	6	2.05
		72mm x 914m	4	



7150 2.0 MIL MEDIUM GRADE HOT MELT

Medium weight box sealing

Type	Color	Size	Rolls/Carton	Thickness (mil)
Hand Length	White	48mm x 100m	36	2.0
Machine Length	White	48mm x 914m	6	2.0



7151QT 1.95 MIL COLD TEMPERATURE MEDIUM GRADE HOT MELT

Medium weight box sealing in cooler food packaging/processing and moving/storage applications

Type	Color	Size	Rolls/Carton	Thickness (mil)
Hand Length	Clear, Tan*	48mm x 100m	36	1.95
		72mm x 100m	24	
Machine Length	Clear, Tan*	48mm x 914m	6	1.95
		48mm x 1371m	6	
		48mm x 1500m	6	
		48mm x 1828m	4	
		72mm x 914m	4	



7100 1.85/1.90 MIL MEDIUM GRADE HOT MELT

Medium weight box sealing

Type	Color	Size	Rolls/Carton	Thickness (mil)
Hand Length	Clear, Tan*	48mm x 50m	36	1.85
		48mm x 100m	36	
		48mm x 200m	36	
		72mm x 100m	24	
Machine Length	Clear, Tan*	48mm x 914m	6	1.90
		48mm x 1371m	6	
		48mm x 1500m	6	
		48mm x 1828m	4	
		72mm x 914m	4	
		72mm x 1371m	4	
		72mm x 1500m	4	

Hot Melt Adhesive



6151QT 1.7 MIL COLD TEMPERATURE UTILITY HOT MELT

Light to medium weight box sealing in cooler food packaging/processing & moving/storage applications

Type	Color	Size	Rolls/Carton	Thickness (mil)
Hand Length	Clear, Tan*	48mm x 100m	36	1.7
		72mm x 100m	24	
Machine Length	Clear, Tan*	48mm x 914m	6	1.7
		48mm x 1371m	6	
		48mm x 1500m	6	
		48mm x 1828m	4	
		72mm x 914m	4	



6100 1.6 MIL UTILITY HOT MELT

Light to medium weight box sealing

Type	Color	Size	Rolls/Carton	Thickness (mil)
Hand Length	Clear, Tan*	48mm x 50m	36	1.6
		48mm x 100m	36	
		48mm x 200m	36	
		72mm x 100m	24	
Machine Length	Clear, Tan*	48mm x 914m	6	1.6
		48mm x 1371m	6	
		48mm x 1828m	4	
		72mm x 914m	4	
		72mm x 1371m	4	
		72mm x 1828m	4	



6100LPT 1.6 MIL LABEL PROTECTION HOT MELT

For shipping label protection, edge reinforcing, splicing, hinging, tabbing

Type	Color	Size	Rolls/Carton	Thickness (mil)
Hand Length	Clear	96mm x 66m	18	1.6
		144mm x 66m	12	



6122 1.5 MIL UTILITY HOT MELT

Light weight box sealing

Type	Color	Size	Rolls/Carton	Thickness (mil)
Hand Length	Clear	48mm x 50m	36	1.5
		48mm x 100m	36	
		48mm x 914m	6	
		72mm x 100m	24	
		72mm x 914m	4	



5135 1.35 MIL UTILITY HOT MELT

Light weight box sealing

Type	Color	Size	Rolls/Carton	Thickness (mil)
Hand Length	Clear	48mm x 50m	36	1.35
		48mm x 100m	36	
		72mm x 100m	24	
Machine Length	Clear	48mm x 914m	6	1.35



780PET 3.0 MIL SPECIALTY PET HOT MELT

Extra heavy weight box sealing, under or overstuffed boxes, package repair and bundling

Type	Color	Size	Rolls/Carton	Thickness (mil)
Hand Length	Clear	48mm x 55m	36	3.0

* Limited sizes available in Tan as a non-stock, make-to-order item.

Natural Rubber Adhesive

IPG's Central® brand Natural Rubber Carton Sealing Tape has the most aggressive adhesive available. They offer fast, positive bonding on “problem” applications such as high recycled content cartons, rough or ultra-smooth cartons, heavy ink coverage, dusty and/or dirty environments, humid conditions and temperature extremes.



NATURAL RUBBER ADHESIVE

Physical Properties	ASTM Test Method	520	510	500	570	600PVC	530PVC
Peel Adhesion (oz/in width)	D-3330	23	21	19	19	20	20
Tensile Strength, MD (lb/in width)	D-3759	33	29	24	20	24	24
Elongation, MD (% at break)	D-3759	175	175	140	125	80	80



520 2.8 MIL PREMIUM NATURAL RUBBER

Extra heavy duty box sealing

Type	Color	Size	Rolls/Carton	Thickness (mil)
Hand Length	Clear	48mm x 55m	36	2.8
		48mm x 100m	36	
		72mm x 100m	24	
Machine Length	Clear	72mm x 914m	4	2.8



510 2.3 MIL PREMIUM NATURAL RUBBER

Heavy duty box sealing

Type	Color	Size	Rolls/Carton	Thickness (mil)
Hand Length	Clear	48mm x 50m	36	2.3
		48mm x 100m	36	
		72mm x 100m	24	
Machine Length	Clear	48mm x 914m	6	2.3
		72mm x 914m	4	

Natural Rubber Adhesive



500 1.9 MIL MEDIUM GRADE NATURAL RUBBER

Medium weight box sealing

Type	Color	Size	Rolls/Carton	Thickness (mil)
Hand Length	Clear, Tan*	48mm x 50m	36	1.9
		48mm x 100m	36	
		72mm x 100m	24	
Machine Length	White	48mm x 100m	36	1.9
	Clear	48mm x 914m	6	
			72mm x 914m	4



570 1.6 MIL UTILITY NATURAL RUBBER

Light to medium weight box sealing

Type	Color	Size	Rolls/Carton	Thickness (mil)
Hand Length	Clear, Tan*	48mm x 50m	36	1.6
		48mm x 100m	36	
		72mm x 100m	24	



600PVC 2.3 MIL PVC SPECIALTY NATURAL RUBBER

Bag sealing and color code identification

Type	Color	Size	Rolls/Carton	Thickness (mil)
Hand Length	Red, Yellow, Dark Blue, Green, Light Blue, Orange, White	9mm x 164m	96	2.3



530PVC 2.2 MIL PVC SPECIALTY NATURAL RUBBER

Light to medium weight box sealing

Type	Color	Size	Rolls/Carton	Thickness (mil)
Hand Length	Clear, Tan*	48mm x 50m	36	2.2
		48mm x 100m	36	

* Limited sizes available in Tan as a non-stock, make-to-order item.

Acrylic Adhesive

Intertape™ brand Acrylic Carton Sealing Tape is best suited for reliable, all-temperature box sealing performance (less than 40°F and greater than 120°F) where resistance to aging, weathering, UV light and yellowing are important. They also provide excellent clarity, high shear strength to prevent “flagging,” superior quick stick performance and controlled unwind to facilitate dispensing on manual or automatic case sealing machines.



ACRYLIC ADHESIVE

Physical Properties	ASTM Test Method	341		291		400		321		191		300		170		161		291 CTTC	130 WS
		HL	ML	HL	ML	HL	ML	HL	ML	HL	ML	HL	ML	HL	ML				
Peel Adhesion (oz/in width)	D-3330	22	21	20	20	20	20	18	18	87	18	16	16	14	14	21	20		
Tensile Strength, MD (lb/in width)	D-3759	32	28	26	22	26	22	26	22	23	19	23	19	23	19	28	26		
Elongation, MD (% at break)	D-3759	180	150	85	120	85	120	85	120	80	120	80	120	80	120	150	130		



341 3.0 MIL PREMIUM ACRYLIC

Heavy weight or bulky box sealing

Type	Color	Size	Rolls/Carton	Thickness (mil)
Hand Length	Clear	48mm x 55m 72mm x 55m	36 24	3.0



291 2.5 MIL PREMIUM ACRYLIC

Heavy weight or bulky box sealing

Type	Color	Size	Rolls/Carton	Thickness (mil)
Hand Length	Clear	48mm x 55m 48mm x 100m 72mm x 55m 72mm x 100m	36 24	2.5
Machine Length	Clear	48mm x 914m	6	2.5

Acrylic Adhesive



400 2.1 MIL MEDIUM GRADE ACRYLIC

Medium weight box sealing

Type	Color	Size	Rolls/Carton	Thickness (mil)
Hand Length	Clear, Tan*	48mm x 50m	36	2.1
		48mm x 100m	36	
		72mm x 100m	24	
Machine Length	Clear, Tan*	48mm x 914m	6	2.1
		48mm x 1371m	6	
		48mm x 1500m	6	
		48mm x 1828m	6	
		72mm x 914m	4	



321 2.1 MIL MEDIUM GRADE COLORED ACRYLIC

Medium weight box sealing

Type	Color	Size	Rolls/Carton	Thickness (mil)
Hand Length	Black, Blue, Green, Orange, Red, White, Yellow	48mm x 100m	36	2.1
		72mm x 100m	24	
Machine Length		48mm x 914m	6	2.1



191 1.91 MIL MEDIUM GRADE ACRYLIC

Medium weight box sealing

Type	Color	Size	Rolls/Carton	Thickness (mil)
Hand Length	Clear	48mm x 100m	36	1.91
		72mm x 100m	24	
Machine Length	Clear	48mm x 914m	6	1.91
		48mm x 1371m	6	
		72mm x 914m	4	



300 1.85 MIL UTILITY ACRYLIC

Light to medium weight box sealing

Type	Color	Size	Rolls/Carton	Thickness (mil)
Hand Length	Clear, Tan*	48mm x 50m	36	1.85
		48mm x 100m	36	
		72mm x 100m	24	
Machine Length	Clear, Tan*	48mm x 914m	6	1.85
		48mm x 1371m	6	

* Limited sizes available in Tan as a non-stock, make-to-order item.

Acrylic Adhesive



170 1.75 MIL UTILITY ACRYLIC

Light weight box sealing

Type	Color	Size	Rolls/Carton	Thickness (mil)
Hand Length	Clear, Tan*	48mm x 50m	36	1.75
		48mm x 100m	36	
		72mm x 100m	24	
Machine Length	Clear	48mm x 914m	6	1.75
		48mm x 1371m	6	
		72mm x 914m	4	



161 1.61 MIL UTILITY ACRYLIC

Light weight box sealing

Type	Color	Size	Rolls/Carton	Thickness (mil)
Hand Length	Clear	48mm x 100m	36	1.61
		72mm x 100m	24	
Machine Length	Clear	48mm x 914m	6	1.61



291CTTC 2.7 MIL CLEAR-TO-THE-CORE SPECIALTY ACRYLIC

Medium weight box sealing

Type	Color	Size	Rolls/Carton	Thickness (mil)
Hand Length	Clear	48mm x 50m	36	2.7



130WS 2.0 MIL WHISPER SMOOTH® SPECIALTY ACRYLIC

Medium weight box sealing

Type	Color	Size	Rolls/Carton	Thickness (mil)
Hand Length	Clear	48mm x 100m	36	2.0
		72mm x 114m	24	

* Limited sizes available in Tan as a non-stock, make-to-order item.



Tape Dispensers

Finding the right dispenser type for your needs has never been easier with our full line of tape dispensers from IPG®. Our selection of dispensers ranges from general purpose to heavy-duty. Whether you're shipping, packing, sealing bags, bonding substrates or dispensing labels, we have a solution of hand-held and desktop dispensers in many sizes and types for all your needs.

Pistol Grip Hand Dispensers

Ergonomically designed to reduce fatigue and provides a comfort molded finger grip.



PREMIUM PISTOL GRIP HAND DISPENSERS

Style	Description	Core Diameter	Max. width of tape	Max. diameter of tape	Color	MOQ
1973	2" Premium Dispenser	3"	2"	5"	Blue	30
1974	3" Premium Dispenser	3"	3"	5"	Blue	20

- Heavy steel construction
- Natural rubber roller holds tape during application
- Heavy gauge reversible steel blade
- Adjustable friction tension brake for the tape roll
- Spring loaded tape gate
- Available in 2" and 3" tape width



MEDIUM GRADE PISTOL GRIP HAND DISPENSERS

Style	Description	Core Diameter	Max. width of tape	Max. diameter of tape	Color	MOQ
1969	2" Medium Grade Dispenser	3"	2"	5.5"	Blue	24
1970	3" Medium Grade Dispenser	3"	3"	5.75"	Blue	24

- Reinforce steel frame with high impact plastic
- Natural rubber roller holds tape during application
- Heat treated steel blade
- Adjustable brake for tension control
- Plastic loading gate
- Plastic wiper
- Available in 2" and 3" tape width



UTILITY PISTOL GRIP HAND DISPENSERS

Style	Description	Core Diameter	Max. width of tape	Max. diameter of tape	Color	MOQ
1985	2" Utility Dispenser	3"	2"	5.25"	Blue	24
1972	3" Utility Dispenser	3"	3"	5.75"	Red	24

- Lightweight steel frame with high impact plastic
- Plastic roller
- Heavy gauge reversible steel blade
- Adjustable friction tension brake for the tape roll
- Spring loaded tape gate
- Flexible poly tape wiper
- Available in 2" and 3" tape width



XTRAtape™ MEDIUM GRADE PISTOL GRIP HAND DISPENSER

Style	Description	Core Diameter	Max. width of tape	Max. diameter of tape	Color	MOQ
TPX48NP	2" Medium Grade Dispenser	1.5"	2"	4.76"	Blue	24

- Fit 1.5" ID core
- Reinforce steel frame with high impact plastic
- Plastic roller
- Adjustable brake for tension control
- Plastic wiper
- Available in 2" tape width

Tape Dispensers



PREMIUM RETRACTABLE PISTOL GRIP DISPENSERS

Style	Description	Core Diameter	Max. width of tape	Max. diameter of tape	Color	MOQ
1993	2" Retractable Hand Dispenser	3"	2"	6..25"	Green	24
1994	3" Retractable Hand Dispenser	3"	3"	6.25"	Green	12

- Reinforced steel frame
- High impact plastic
- Natural rubber roller
- Adjustable tension control
- Retractable steel blade
- Plastic wiper
- Metal loading gate
- Baked paint finish

Mousetrap Hand Dispensers

Designed to fit tape with any size core and are excellent for applying carton sealing, filament, masking, flatback tapes and more. Reduces noise and is quieter on the tape unwind.



PREMIUM MOUSETRAP HAND DISPENSERS

Style	Description	Core Diameter	Max. width of tape	Max. diameter of tape	Color	MOQ
1976	2" Premium Mousetrap	3"	2"	5.5"	Blue	24
1983	3" Premium Mousetrap	3"	3"	5.5"	Blue	20

- Heavy duty construction
- Comfortable rubberized molded finger grip handle
- Natural rubber roller holds tape during application
- Heavy gauge steel blade
- Flexible poly tape wiper
- Durable, lightweight, ergonomically correct
- Available in 2" and 3" tape width



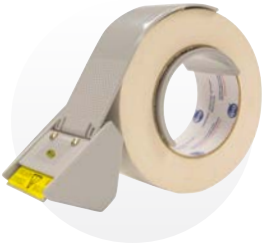
UTILITY MOUSETRAP HAND DISPENSERS

Style	Description	Core Diameter	Max. width of tape	Max. diameter of tape	Color	MOQ
1975	2" Utility Mousetrap	3"	2"	6"	Red	24
1977	3" Utility Mousetrap	3"	3"	6"	Red	24

- Lightweight steel frame with high impact plastic
- Natural rubber roller holds tape during application
- Heat treated steel blade
- Plastic wiper
- Available in 2" and 3" tape width

Clamshell Hand Dispensers

Lightweight hand held device that utilizes a tape product for the closing and sealing of cartons, boxes, and packages. Easy to use, the operator can control unwind tension of the tape.



MEDIUM GRADE CLAMSHELL HAND DISPENSER

Style	Description	Core Diameter	Max. width of tape	Max. diameter of tape	Color	MOQ
1980	2" Medium Grade Clamshell	3"	2"	5"	Grey	120

- High impact plastic
- Hardened steel blade
- Blade guard for operator protection
- Available in 2" tape width



UTILITY MOUSETRAP HAND DISPENSERS

Style	Description	Core Diameter	Max. width of tape	Max. diameter of tape	Color	MOQ
1978	2" Utility Clamshell	1.5"	2"	2.45"	Red	450
1979	2" Utility Clamshell	3"	2"	4.5"	Red	324

- Red plastic
- Available in 2" tape width
- Available for 3" ID core and 1.5" ID core

Bag Sealers

Ideally suited for packing produce, small parts, candy, newspapers, bakery products, and more. Uses 3/8" polyvinyl (PVC) tape and comes equipped with a bag trimmer.



STEEL FRAME BAG SEALER

Style	Description	Dimension (L x W x H)	Core Diameter	Max. width of tape	Max. diameter of tape	Color	MOQ
1988	Steel Frame Bag Sealer	8.6" x 2.9" x 6.0"	3"	0.375"	6"	Blue	1

- Heavy metal construction
- Mounting bracket
- Heat treated steel blade



STAINLESS FRAME BAG SEALER

Style	Description	Dimension (L x W x H)	Core Diameter	Max. width of tape	Max. diameter of tape	Color	MOQ
1989	Stainless Steel Bag Sealer	8.6" x 2.9" x 6.0"	3"	0.375"	6"	Chrome	1

- Stainless steel frame for food and clean room operation
- Mounting bracket
- Heat treated steel blade

Tape Dispensers

Definite Length Dispenser

Durable, easy to use table top design can be used with most types of tapes.



MANUAL DEFINITE LENGTH DISPENSER

Style	Description	Dimension (L x W x H)	Core Diameter	Max. width of tape	Max. diameter of tape	Color	MOQ
1987	Manual Definite Length Dispenser	10.5" x 6.5" x 7.5"	3"	3"	7.5"	Blue	1

- Steel and high impact plastic
- Can feed up to 8" of tape with each pull of the handle
- Operator can accurately control the length of tape fed
- To cut the tape the operator pulls the tape up against the blade
- Small table top design

Multi-Roll Desktop Dispensers

Durable, small table top design, can be used with most types of tapes.



3" WIDE MULTI-ROLL DESKTOP DISPENSER

Style	Description	Dimension (L x W x H)	Core Diameter	Max. width of tape	Max. diameter of tape	Color	MOQ
1990	3" Desktop Dispenser	9.0" x 3.25" x 5.0"	3"	3"	5"	Green	1

- Steel and high impact plastic
- Heavy duty construction with weighted base
- Can use a combination of 1", 2" and 3" tape roll widths
- Tape separators included for multiple roll applications



6" & 12" WIDE MULTI-ROLL DESKTOP DISPENSERS

Style	Description	Dimension (L x W x H)	Core Diameter	Max. width of tape	Max. diameter of tape	Color	MOQ
1991	6" Desktop Dispenser	12.5" x 8.63" x 7.25"	3"	6"	7"	Blue	1
1992	12" Desktop Dispenser	12.5" x 14.75" x 7.25"	3"	12"	7"	Blue	1

- Steel and high impact plastic
- Dispense tape and label on same dispenser
- Allow rolls up to 7" in diameter
- Easy to change one roll at a time



Printed Carton Sealing Tape



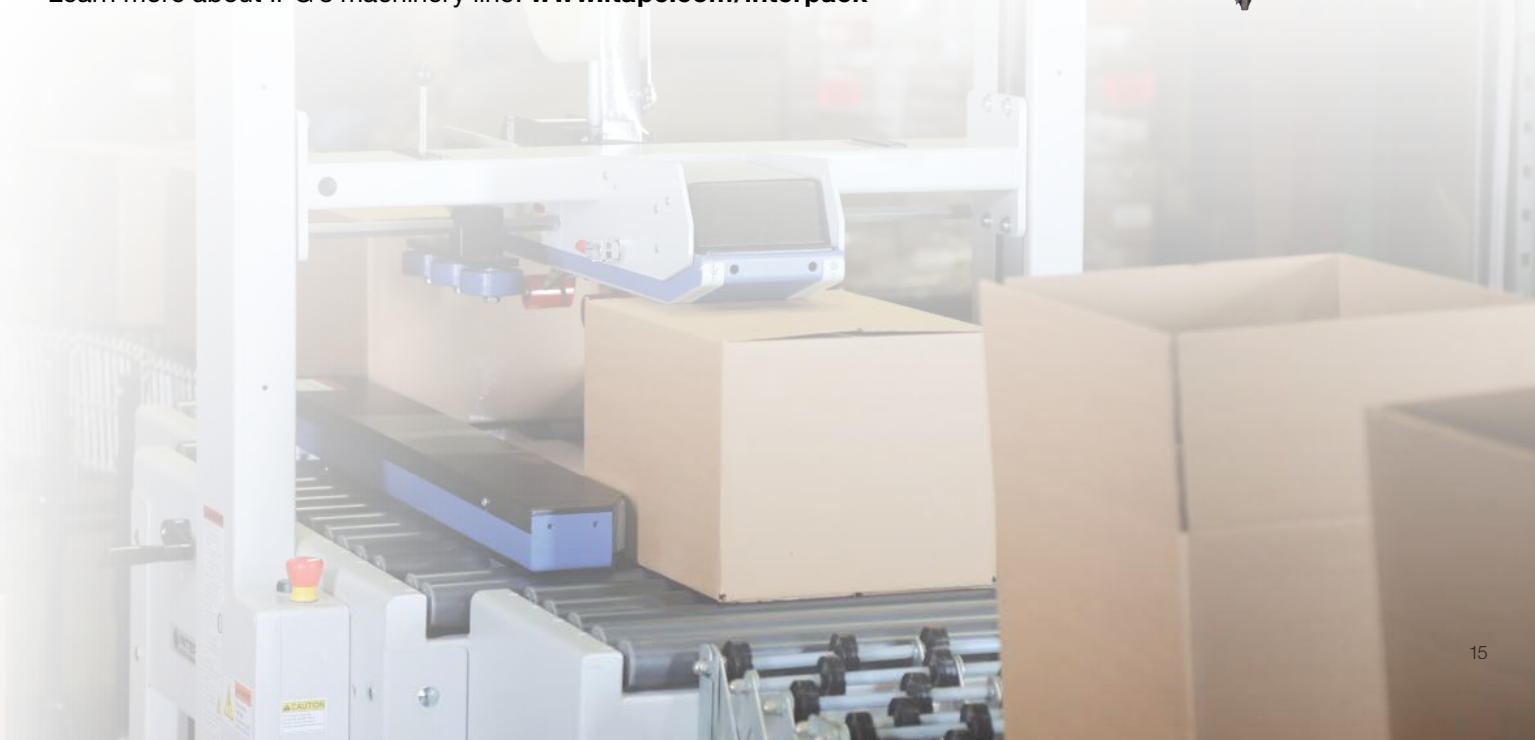
Custom printed tape improves the overall appearance and impact of your packages by adding logos, QR codes, and messaging for your company and products. IPG® offers a wide variety of cost-efficient custom printed and standard designs.

Case Sealing Machinery

IPG® is a major integrated provider of both pressure-sensitive tape and case sealing machinery. We are committed to providing timely system solutions and have wide variety of standard case sealing machinery for quick delivery.

The modular design of each Interpack™ case taper combined with superior features and materials will provide flawless performance for many years to come. Standard machines are available in every drive style and can be outfitted with either 2” or 3” wide HSD 2000-ET II taping heads. Heavy duty, dual column construction, oversized gearmotors, and low maintenance are the hallmarks of the Interpack™ machinery line.

Learn more about IPG's machinery line: www.itape.com/interpack

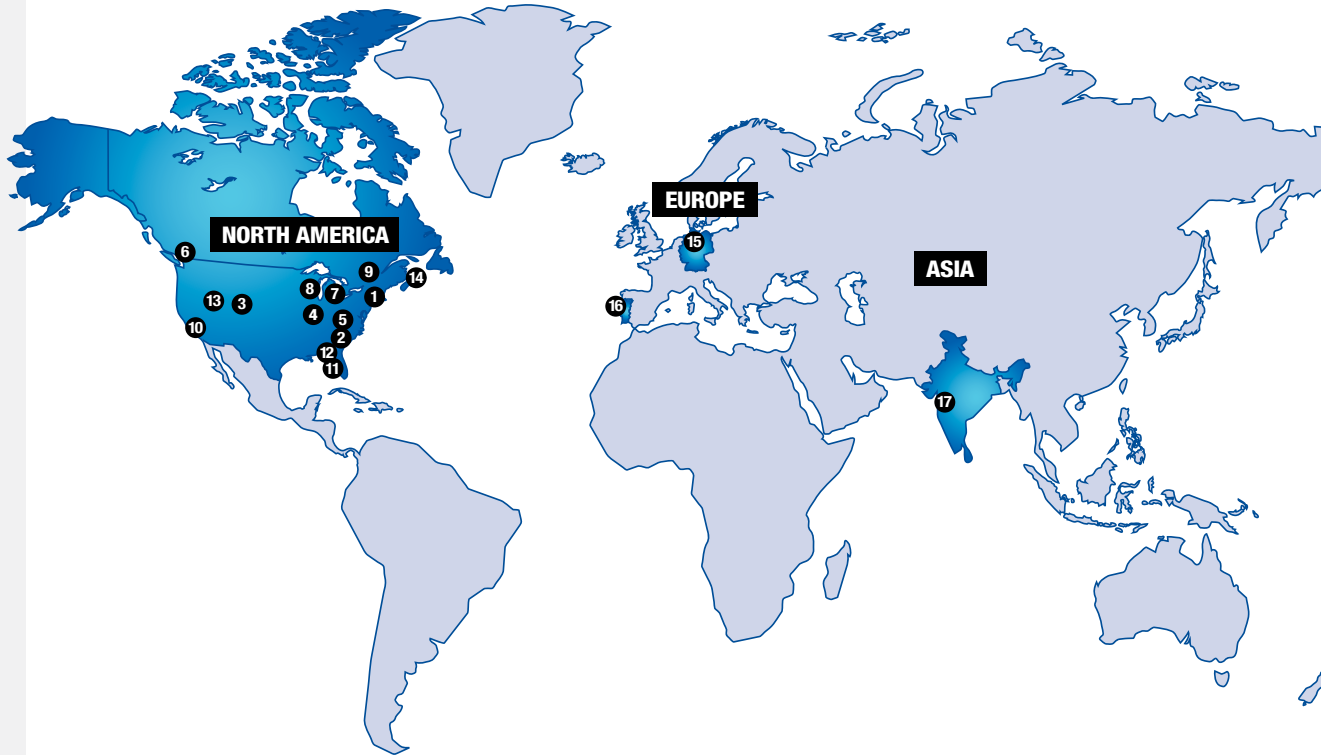




i tape with

CORPORATE PROFILE

Intertape Polymer Group® Inc. (IPG®) is a recognized leader in the development, manufacture and sale of a variety of paper and film based pressure-sensitive and water-activated tapes, polyethylene and specialized polyolefin films, woven coated fabrics and complementary packaging systems for industrial and retail use. Headquartered in Montreal, Quebec and Sarasota, Florida, the Company employs approximately 2,200 employees with operations in 17 locations, including 11 manufacturing facilities in North America, one in Europe and one in India.



NORTH AMERICA

- 1. Ansonia, CT ●▲
- 2. Blythewood, SC ●
- 3. Brighton, CO ●
- 4. Carbondale, IL ●
- 5. Danville, VA ●▲
- 6. Delta, British Columbia ●▲
- 7. Marysville, MI ●

NORTH AMERICA

- 8. Menasha, WI ●
- 9. Montreal, Quebec ★
- 10. Rancho Cucamonga, CA ▲
- 11. Sarasota, FL ☆
- 12. Tampa, FL ●▲
- 13. Tremonton, UT ●
- 14. Truro, Nova Scotia ●

ASIA EUROPE

- 15. Flensburg, Germany ▲
- 16. Porto, Portugal ●▲
- 17. Daman, India ●▲

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